

## Banker Wire Job Description

**Job Title:** Fabricator

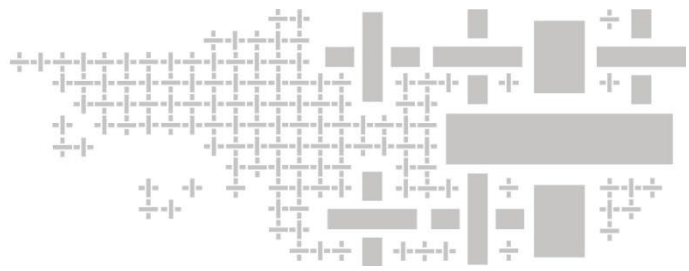
**Reports To:** Fabrication Supervisor

**Division:** Fabrication

**Summary:** Performs work in all work centers within the Fabrication Department. Facilitates all operations through; efficient job sheet review, welding, burning, shearing, bending and laser operations, inspections, teamwork, and documentation as directed by the Fabrication Supervisor by performing the following duties.

**Essential Duties and Responsibilities:** Other duties may be assigned.

1. **Welding Operations:** Complete mastery of welding operations by;
  - A. Setting up the welding area accurately and efficiently.
  - B. Adjusting the welding settings to optimize production and quality.
  - C. Reading simple blueprints.
  - D. Constantly striving for high production numbers while producing a high quality/zero defect material.
2. **Burning Operations:** Complete mastery of Burning operation by;
  - A. Adjusting and setting-up the burn table accurately and efficiently.
  - B. Programming burn table operations.
  - C. Constantly striving for high production numbers while producing a high quality/zero defect material.
3. **Shearing Operation:** Complete mastery of Shearing operation by;
  - A. Knowledge of all shear controls.
  - B. Able to set proper tail and size with accuracy and efficiency.
  - C. Constantly striving for high production numbers while producing a high quality/zero defect material.
4. **Bending Operation:** Complete mastery of Bending operation by;



- A. Able to set up and run the press brakes accurately and efficiently.
- B. Able to measure and adjust to accommodate for size differences.
- C. Constantly striving for high production numbers while producing a high quality/zero defect material.

**5. Laser Operation:** Complete mastery of the Laser operation by;

- A. Able to set up the laser with correct settings.
- B. Constantly striving for high production numbers while producing a high quality/zero defect material.

**6. Supporting Tasks:**

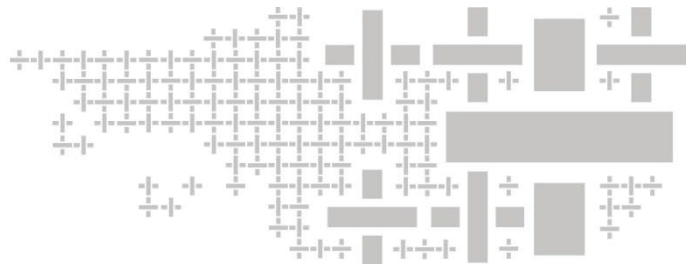
- A. Review job sheets of each job /Blueprints.
- B. Follow all safety procedures and ensure cleanliness and proper maintenance of the work areas. Clean the Fabrication Area (Shear, burn table etc.) at the end of the shift.

**Qualifications:** To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill, and/or ability required. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions.

**Education / Experience:** High School Diploma or equivalency. The ability to read a tape measure and simple blueprints accurately is required. Welding, Laser experience, fabrication and/or machine set up experience required.

**Knowledge and skills:**

- Ability to operate a forklift and use basic shop hand tools, micrometers and calipers is required.
- Must be able to add, subtract, multiply, divide and read a tape measure with a high level of accuracy.
- Must be able to follow verbal and written instructions and able to read, write and speak English. Accurate communication skills are critical.



- Must be self motivated with the ability to work independently and under pressure. Also cooperate within a team-oriented environment, assisting others as appropriate.

**Physical Demands:** The physical demands described here are representative of those that must be met by the employee to successfully perform the essential functions of this job. Reasonable accommodations may be made to enable individuals with disabilities to perform the essential functions. The employee must be able to lift up to 50lbs. The employee must also be able to: reach, stoop, bend, climb stairs/ladders, pull, carry, walk, and stand for extended periods of time. Eye-hand coordination and finger dexterity are required. The employee must also be able to tolerate extreme temperatures.

**Work Environment:** Noise levels range from low to high. Extreme temperature conditions will be incurred during summer months, potentially for the entire shift in the shop area. The shop environment has the potential for safety hazards and being dusty and dirty. The employee will encounter lengthy intervals of standing on concrete floors.